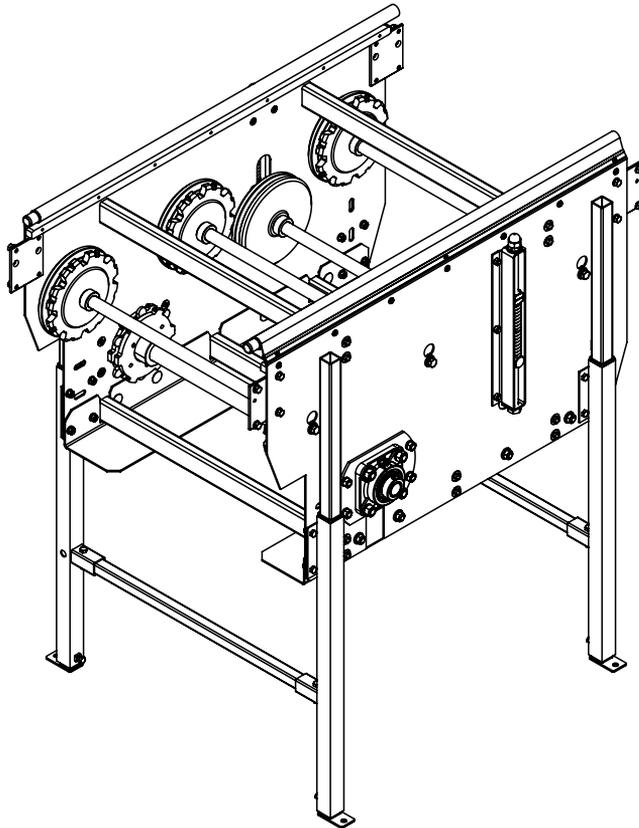
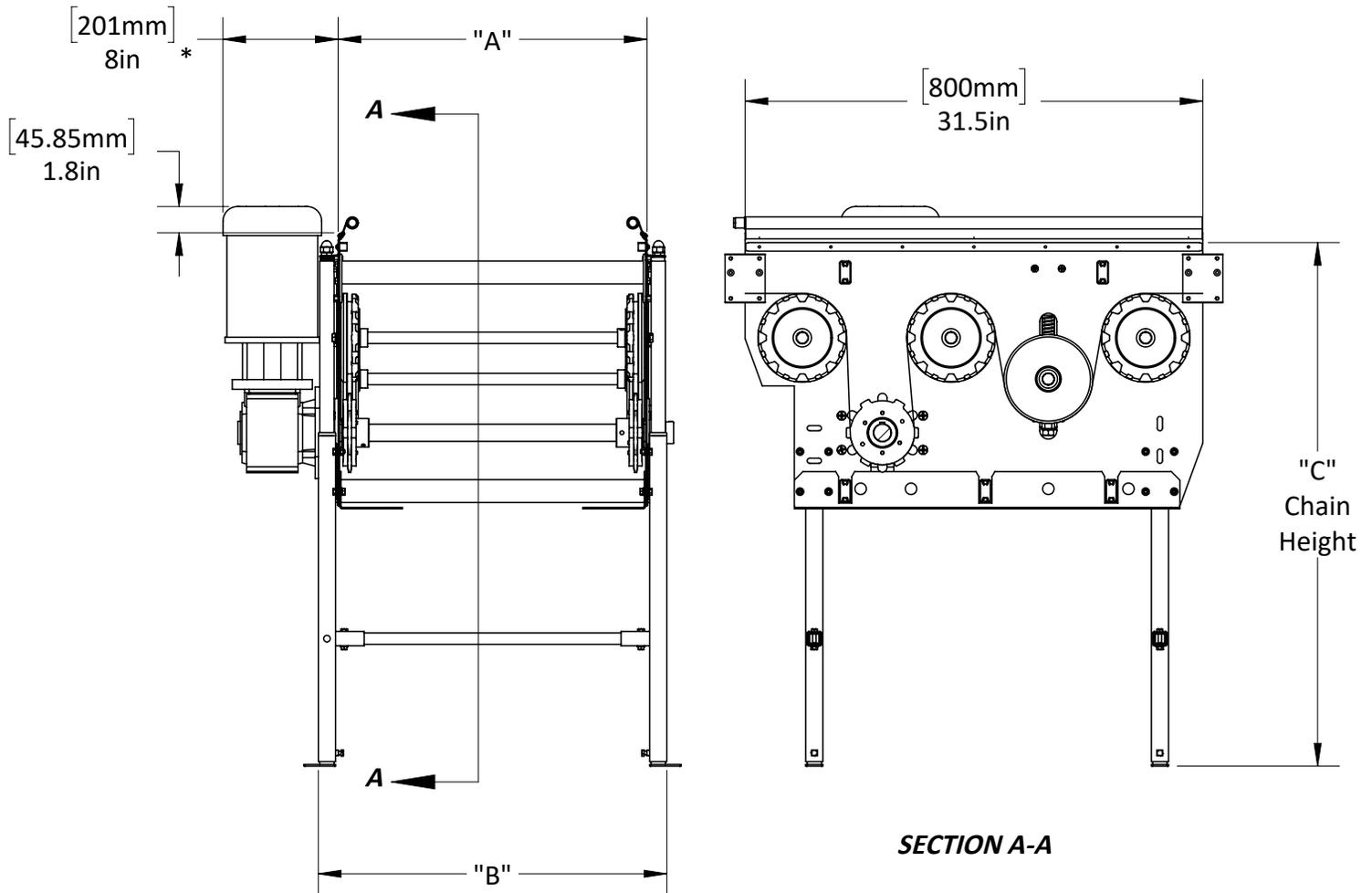


Cantilever Drive T250 - T750



Cantilever Drive			
Conveyor Type	Part Number	Drawing Number	Description
250	5300	--	Cantilever Drive T250 GMBH
350	5040	--	Cantilever Drive T350 GMBH
500	5000	--	Cantilever Drive T500 GMBH
750	5070	--	Cantilever Drive T750 GMBH

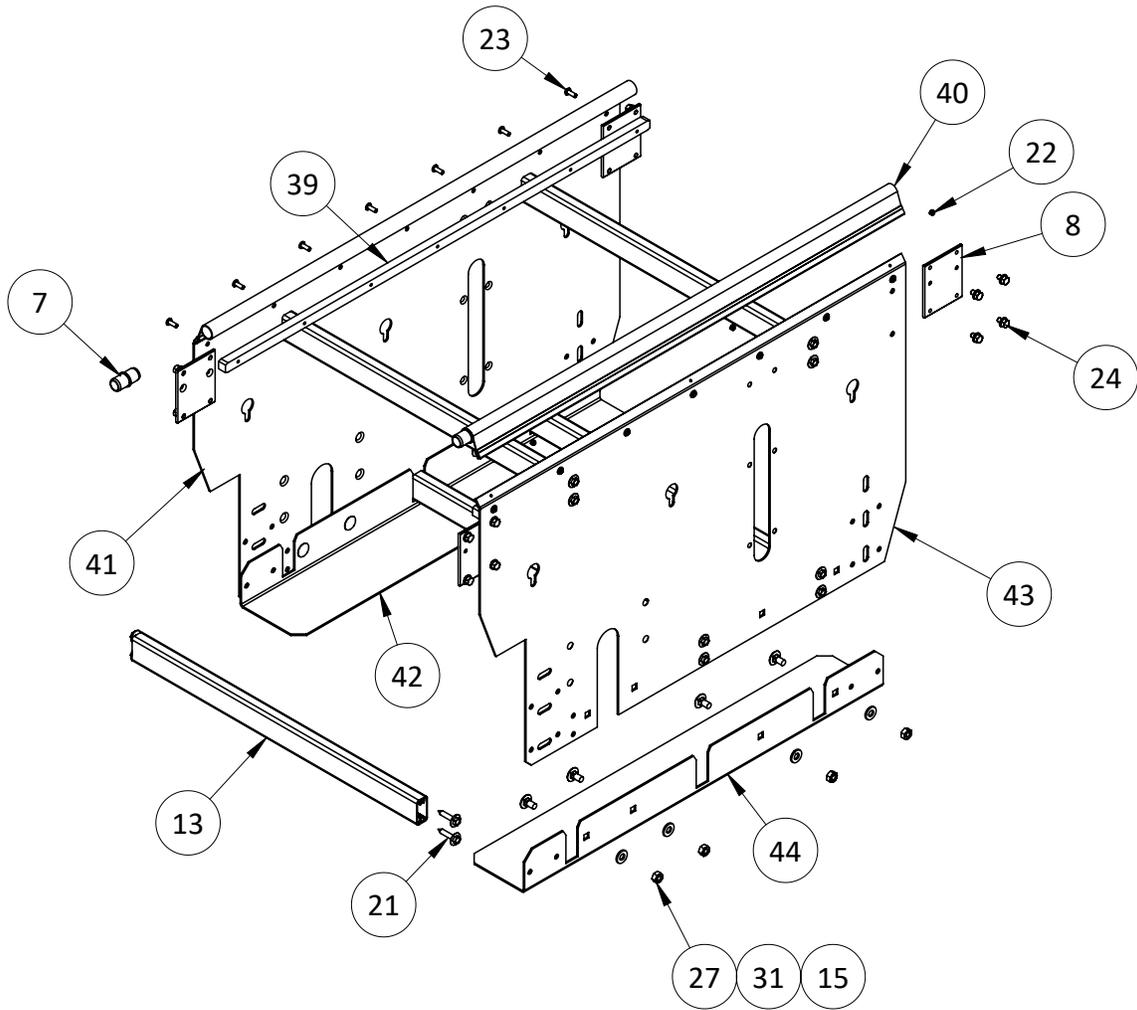


Cantilever Drive GMBH							
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (mm/inches)
5300	250	Cantilever Drive T250 GMBH	290/11.4	359/14.1	915/36.0	1746/68.7	2387/94.0
5040	350	Cantilever Drive T350 GMBH	390/15.4	459/18.1			
5000	500	Cantilever Drive T500 GMBH	540/21.3	609/24.0			
5440	750	Cantilever Drive T750 GMBH	790/31.1	859/33.8			

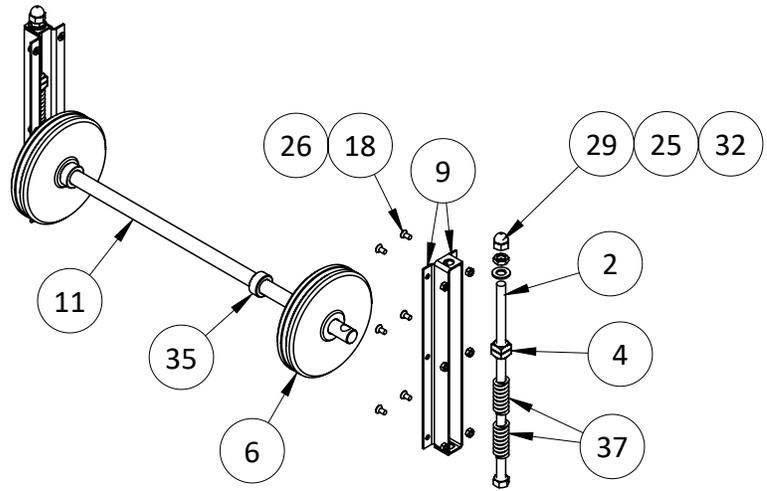
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T750	T500	T350	T250
1	185 500 55 02		Flange Complete Intermediate Drive	1	1	1	1
2	185 500 77 01		Screw Spindle Bolt-In Tensioner	2	2	2	2
3	185 511 32 00		Flange Bearing Thread Plate	1	1	1	1
4	185 515 07 00		Pressure Piece	2	2	2	2
5	185 515 21 01		Deflection Wheel Grooved 155mm	6	6	6	6
6	185 515 22 01		Deflection Wheel Smooth 155mm	2	2	2	2
7	185 520 18 00		Intermediate Coupling	2	2	2	2
8	185 525 06 00		Thread Plate	4	4	4	4
9	185 530 11 02		Tensioner Take-Up Frame	4	4	4	4
10	188 515 04 02		20mm Axle T750	3	-	-	-
10	185 515 04 02		20mm Axle T500	-	3	-	-
10	187 515 04 02		20mm Axle T350	-	-	3	-
10	186 515 04 02		20mm Axle T250	-	-	-	3
11	188 515 11 02		Tension Axle T750	1	-	-	-
11	185 515 11 02		Tension Axle T500	-	1	-	-
11	187 515 11 02		Tension Axle T350	-	-	1	-
11	186 515 11 02		Tension Axle T250	-	-	-	1
12	188 516 01 01		Drive Shaft T750	1	-	-	-
12	185 516 01 01		Drive Shaft T500	-	1	-	-
12	187 516 01 01		Drive Shaft T350	-	-	1	-
12	186 516 01 01		Drive Shaft T250	-	-	-	1
13	188 524 05 00		Traverse T750	5	-	-	-
13	185 524 05 00		Traverse T500	-	5	-	-
13	187 524 05 00		Traverse T350	-	-	5	-
13	186 524 05 00		Traverse T250	-	-	-	5
14	705 001 03 00		Intermediate Drive Sprocket	2	2	2	2
15		21 28 086	M8 x 16 Carriage Bolt, Zinc	8	8	8	8
16		21 56 068	M6 x 16 Hex Bolt, Zinc	16	16	16	16
17		21 56 088	M8 x 25 Hex Bolt, Zinc	6	6	6	6
18		21 63 067	M6 x 12 Countersunk Screw, Zinc	12	12	12	12
19		21 63 086	M8 x 16 Countersunk Screw, Zinc	8	8	8	8
20		21 63 109	M10 x 30 Countersunk Screw, Zinc	4	4	4	4
21		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	20	20	20	20
22		21 80 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6	6	6	6
23		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	14	14	14	14
24		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	16	16	16	16
25		25 03 108	M12 Jam Nut, Zinc	2	2	2	2
26		25 15 105	M6 Hex Nut, Zinc	28	28	28	28
27		25 15 106	M8 Hex Nut, Zinc	12	12	12	12
28		25 15 107	M10 Hex Nut, Zinc	4	4	4	4

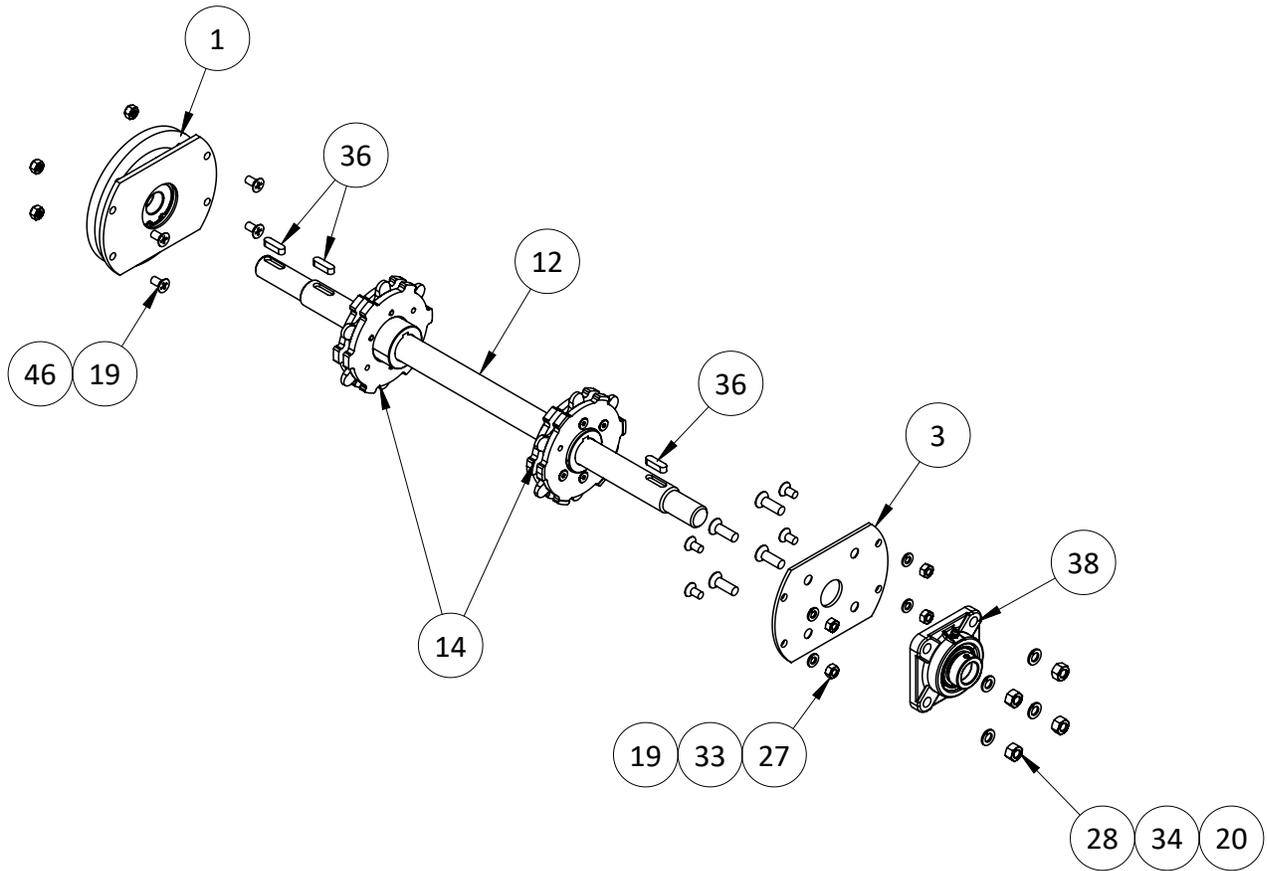
ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T750	T500	T350	T250
29		25 24 108	M12 Cap Nut, Zinc	2	2	2	2
30		26 02 109	M6 Flat Washer, Zinc	16	16	16	16
31		26 02 111	M8 Flat Washer, Zinc	14	14	14	14
32		26 02 113	M12 Flat Washer, Zinc	2	2	2	2
33		26 04 111	M8 Lock Washer, Zinc	10	10	10	10
34		26 04 112	M10 Lock Washer, Zinc	4	4	4	4
35		26 43 064	Adjusting Ring A20-705	8	8	8	8
36		27 43 070	8 x 7 x 28 Parallel Key	3	3	3	3
37		32 02 639	Pressure Spring	4	4	4	4
38		34 10 205	4-Bolt Flange Bearing 25mm	1	1	1	1
39		185 511 21 04	Chain Slideway Top (GMBH)	2	2	2	2
40		185 520 09 38	Red Capping, Cantilever Drive (GMBH)	2	2	2	2
41		185 570 50 00	Cantilever Drive Sidesheet LH (GMBH)	1	1	1	1
42		185 570 51 00	Cantilever Bottom Guard LH (GMBH)	1	1	1	1
43		185 570 51 01	Cantilever Drive Sidesheet RH (GMBH)	1	1	1	1
44		185 570 51 01	Cantilever Bottom Guard RH (GMBH)	1	1	1	1
45		4886	Floor Support T750 Long	2	-	-	-
45		4817	Floor Support T500 Long	-	2	-	-
45		4856	Floor Support T350 Long	-	-	2	-
45		4917	Floor Support T250 Long	-	-	-	2
46		F9-29-48-2-0	M8 Nylock Nut, Zinc	4	4	4	4



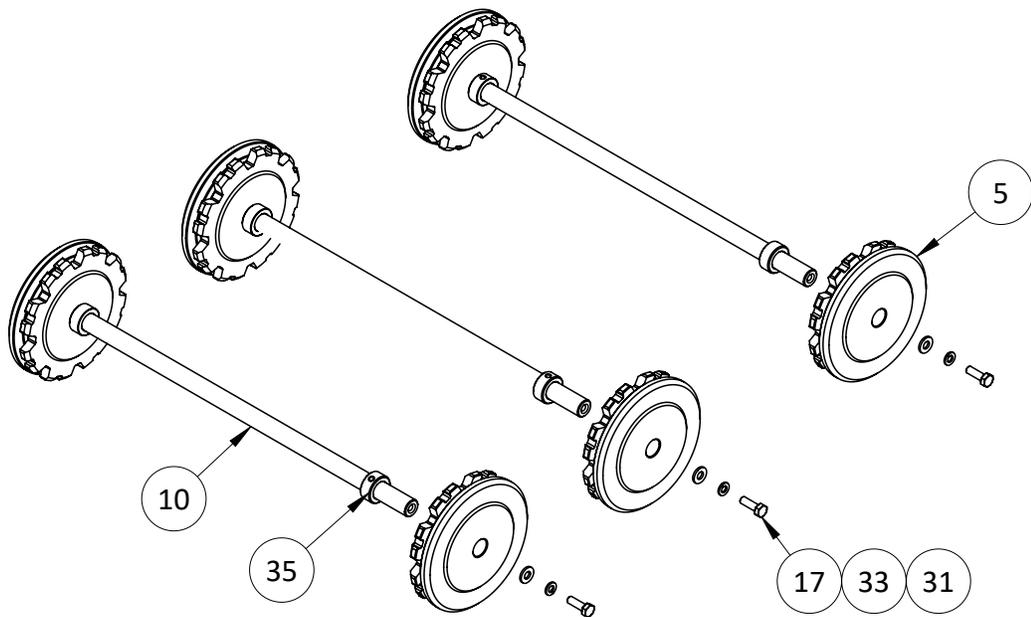
SIDESHEET COMPONENTS DETAIL



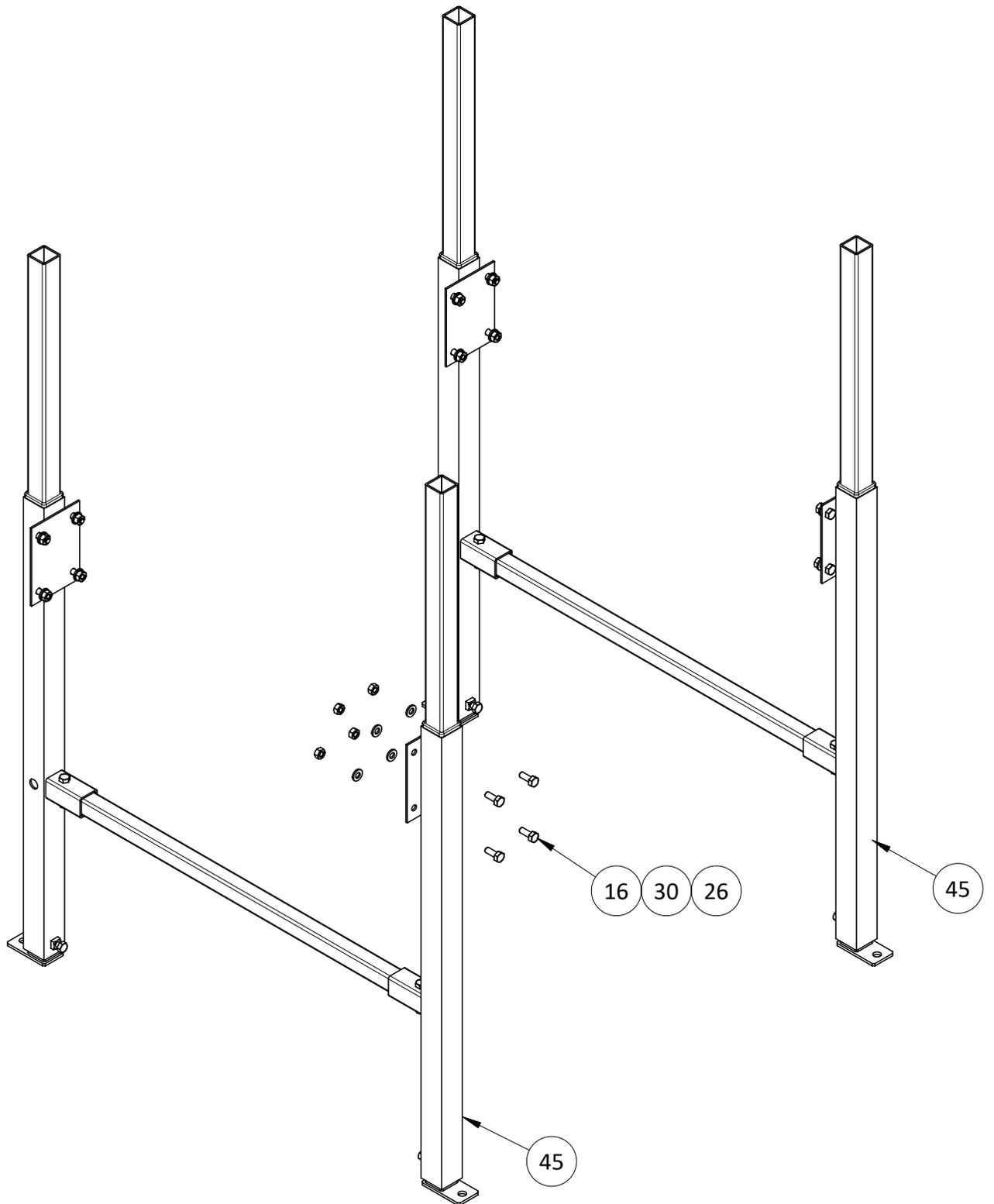
TENSIONER COMPONENTS DETAIL



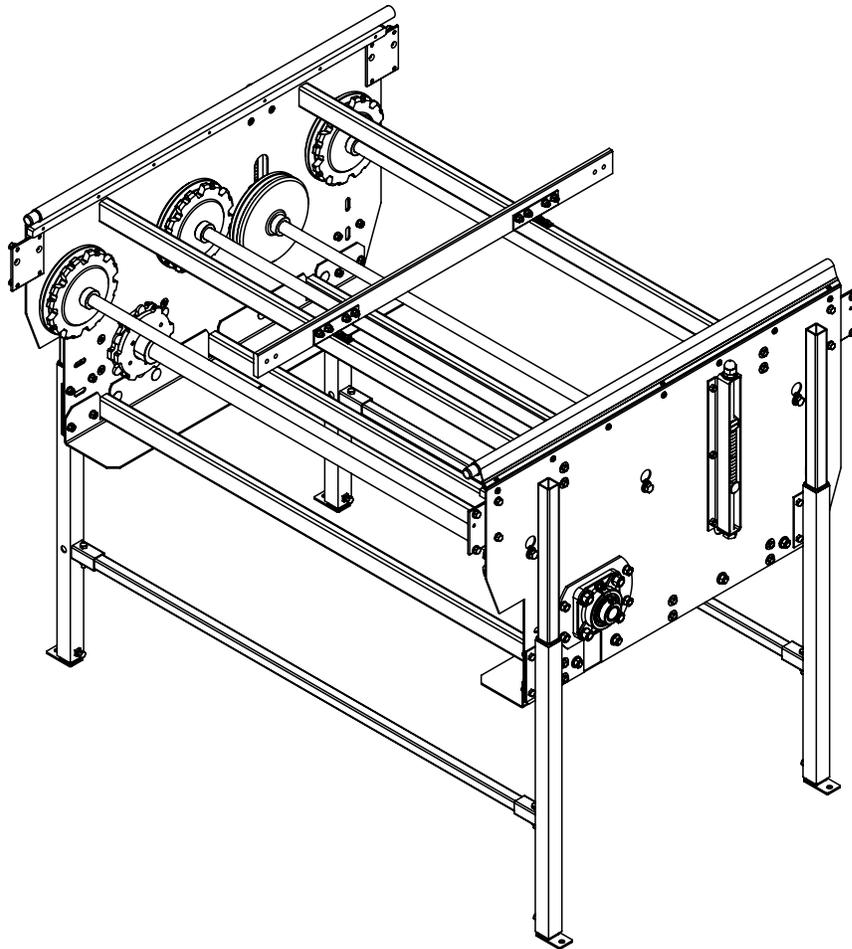
DRIVE SHAFT COMPONENTS DETAIL



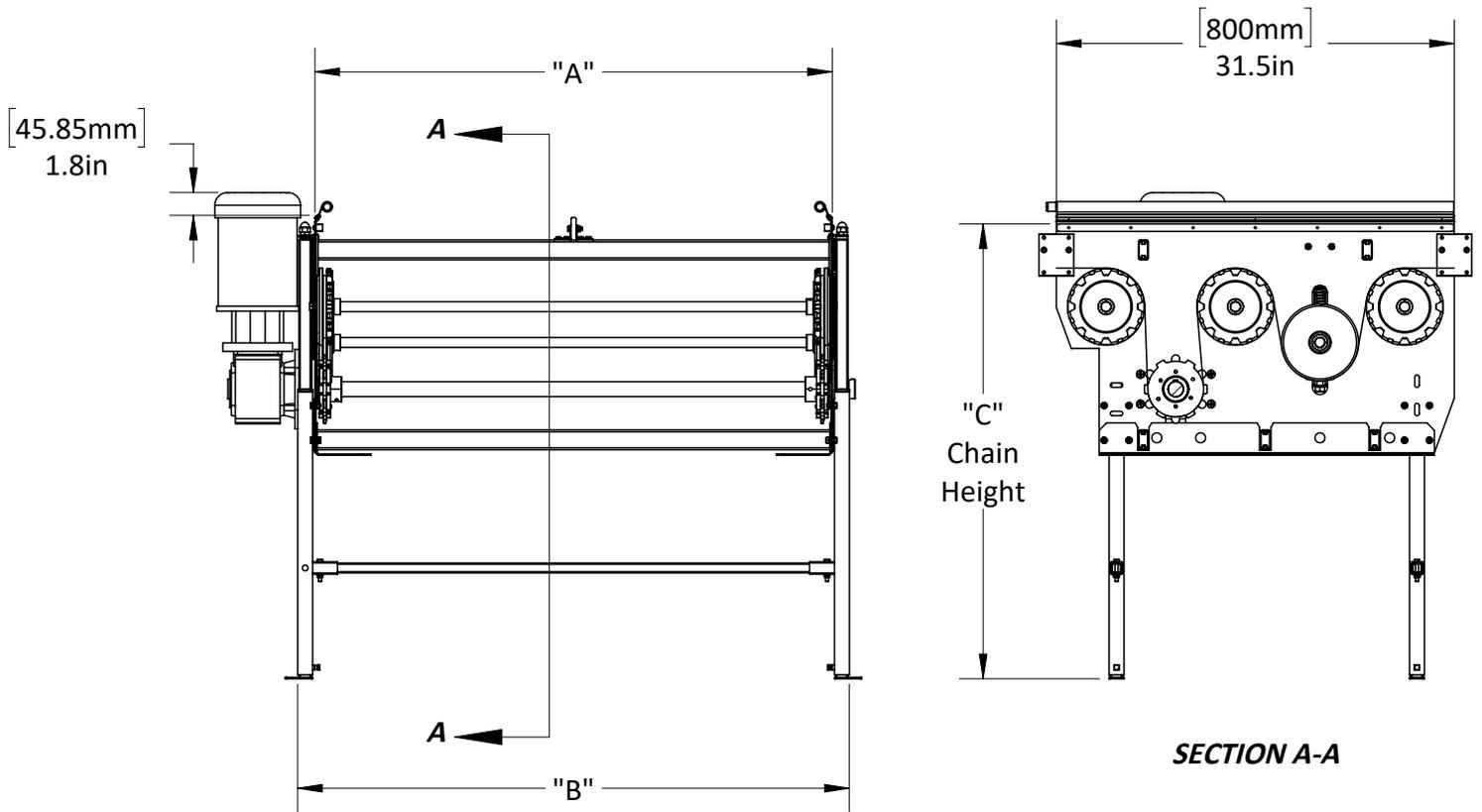
IDLE AXLE COMPONENTS DETAIL



Cantilever Drive T1000



Cantilever Drive			
Conveyor Type	Part Number	Drawing Number	Description
1000	5440	--	Cantilever Drive T1000 GMBH

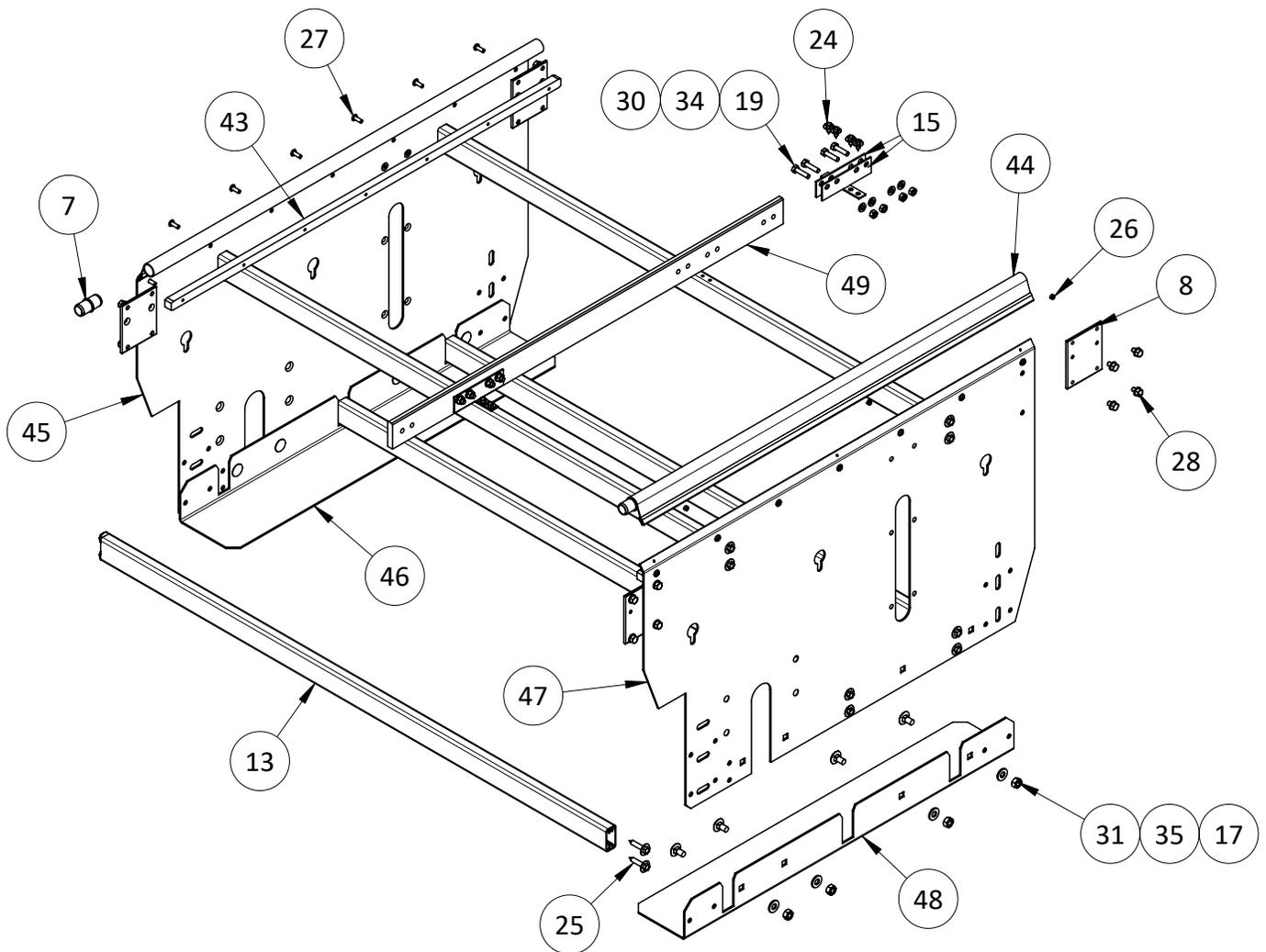


Cantilever Drive GMBH							
Part Number	Conveyor Type	Description	A (mm/inches)	B (mm/inches)	C min (mm/inches)	C max (mm/inches)	Chain Length (mm/inches)
5440	1000	Cantilever Drive T1000 GMBH	1040/40.9	1109/43.7	915/36.0	1746/68.7	2387/94.0

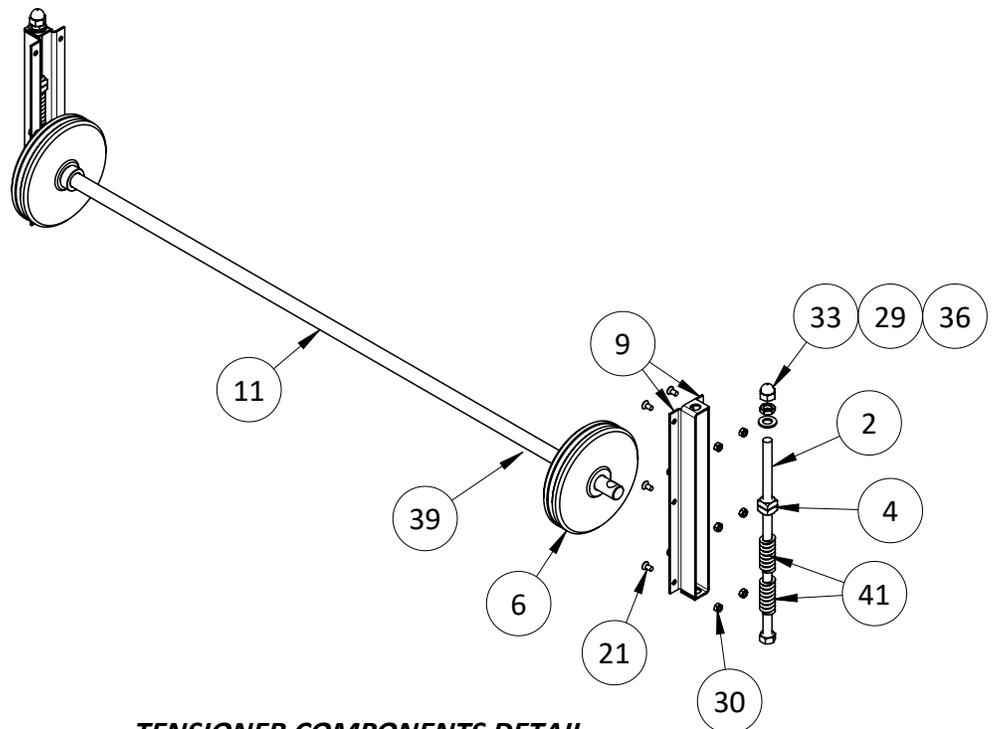
*S87.3 Stober Gearbox and G581 Marathon Motor shown, sold separately

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
1	185 500 55 02		Flange Complete Intermediate Drive	1
2	185 500 77 01		Screw Spindle Bolt-In Tensioner	2
3	185 511 32 00		Flange Bearing Thread Plate	1
4	185 515 07 00		Pressure Piece	2
5	185 515 21 01		Deflection Wheel Grooved 155mm	6
6	185 515 22 01		Deflection Wheel Smooth 155mm	2
7	185 520 18 00		Intermediate Coupling	2
8	185 525 06 00		Thread Plate	4
9	185 530 11 02		Tensioner Take-Up Frame	4
10	191 515 04 02		20mm Axle T1000	3
11	191 515 11 02		Tension Axle T1000	1
12	191 516 01 01		Drive Shaft T1000	1
13	191 524 05 00		Traverse T1000 (No Holes)	3
14	191 524 05 07		Traverse T1000 (Thin Side Holes)	2
15	191 524 07 00		Connecting Angle	4
16	705 001 03 00		Intermediate Drive Sprocket	2
17		21 28 086	M8 x 16 Carriage Bolt, Zinc	8
18		21 56 068	M6 x 16 Hex Bolt, Zinc	16
19		21 56 070	M6 x 25 Hex Bolt, Zinc	8
20		21 56 088	M8 x 25 Hex Bolt, Zinc	6
21		21 63 067	M6 x 12 Countersunk Screw, Zinc	12
22		21 63 086	M8 x 16 Countersunk Screw, Zinc	8
23		21 63 109	M10 x 30 Countersunk Screw, Zinc	4
24		21 69 024	M5.5 x 13 Self-Tapping Screw, Zinc	8
25		21 69 041	M6.3 x 32 Self Tapping Screw, Zinc	20
26		21 80 901	M3.5 x 6.5 Self-Tapping Screw, Zinc	6
27		21 96 203	M5 x 14 Torx Head Tapping Screw, Zinc	14
28		21 99 065	M6 x 8 Flanged Head Hex Bolt, Zinc	16
29		25 03 108	M12 Jam Nut, Zinc	2
30		25 15 105	M6 Hex Nut, Zinc	36
31		25 15 106	M8 Hex Nut, Zinc	12
32		25 15 107	M10 Hex Nut, Zinc	4
33		25 24 108	M12 Cap Nut, Zinc	2
34		26 02 109	M6 Flat Washer, Zinc	24
35		26 02 111	M8 Flat Washer, Zinc	14
36		26 02 113	M12 Flat Washer, Zinc	2
37		26 04 111	M8 Lock Washer, Zinc	10
38		26 04 112	M10 Lock Washer, Zinc	4
39		26 43 064	Adjusting Ring A20-705	8
40		27 43 070	8 x 7 x 28 Parallel Key	3
41		32 02 639	Pressure Spring	4
42		34 10 205	4-Bolt Flange Bearing 25mm	1

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	T1000
43		185 511 21 04	Chain Slideway Top (GMBH)	2
44		185 520 09 38	Red Capping, Cantilever Drive (GMBH)	2
45		185 570 50 00	Cantilever Drive Sidesheet LH (GMBH)	1
46		185 570 51 00	Cantilever Bottom Guard LH (GMBH)	1
47		185 570 51 01	Cantilever Drive Sidesheet RH (GMBH)	1
48		185 570 51 01	Cantilever Bottom Guard RH (GMBH)	1
49		191 525 21 01	Chain Slideway Center (GMBH)	1
50		5417	Floor Support T1000 Long	2
51		F9-29-48-2-0	M8 Nylock Nut, Zinc	4



SIDESHEET COMPONENTS DETAIL



TENSIONER COMPONENTS DETAIL

