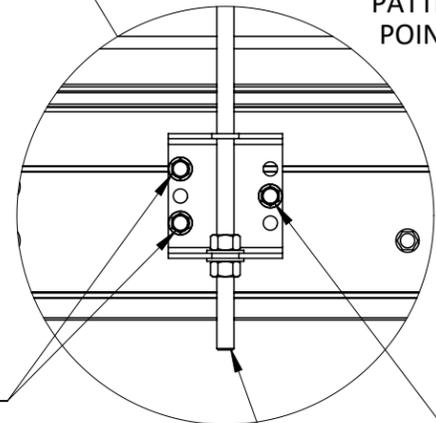


SUSPENSION BRACKET HOLE PATTERN MATCHES TRAVERSE MOUNT SCREW HOLE PATTERN AND CAN BE USED IF SUSPENSION POINT ALIGNS WITH TRAVERSE LOCATION.

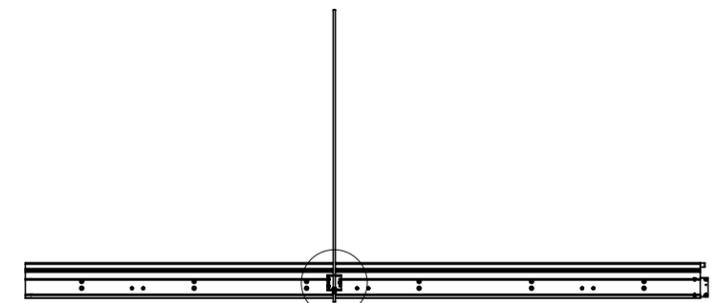


EXISTING TRAVERSE SCREWS

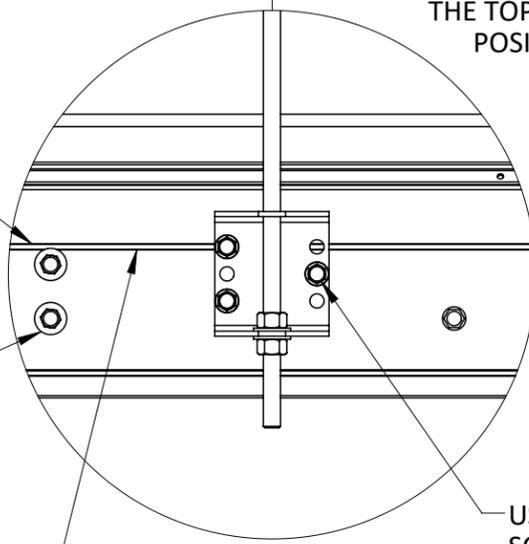
(1) ADDITIONAL SELF-DRILLING SCREW TO SECURE TO SIDESHEET. HARDWARE PROVIDED AS PART OF KIT.

3/8-16 ALL THREAD OR M10 RECOMMENDED. SECURE WITH WASHERS/NUTS ABOVE/BELOW ONE FLANGE OF SUSPENSION BRACKET.

THE AREA BETWEEN THE TOP GROOVE AND LOWER TRAVERSE MOUNT SCREWS IS A "SAFE" AREA FOR MOUNTING SCREWS. SCREWS ABOVE OR BELOW THIS AREA COULD CONTACT THE CHAIN OR OTHER CRITICAL COMPONENTS.

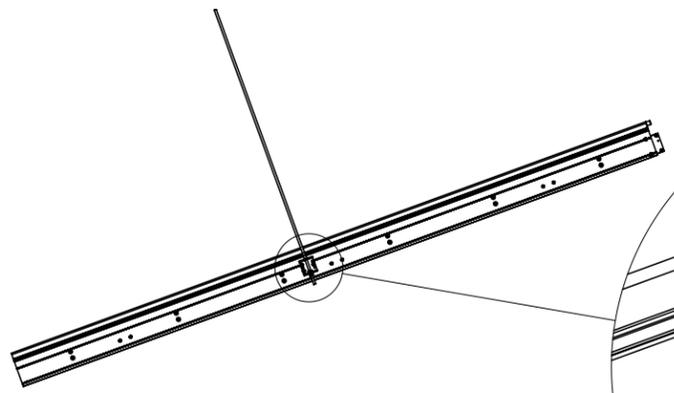


IF SUSPENSION POINT IS LOCATED WHERE NO EXISTING HOLES ARE PRESENT, USE THE TOP GROOVE IN THE SIDESHEET TO POSITION THE TOP HOLE OF THE SUSPENSION BRACKET.

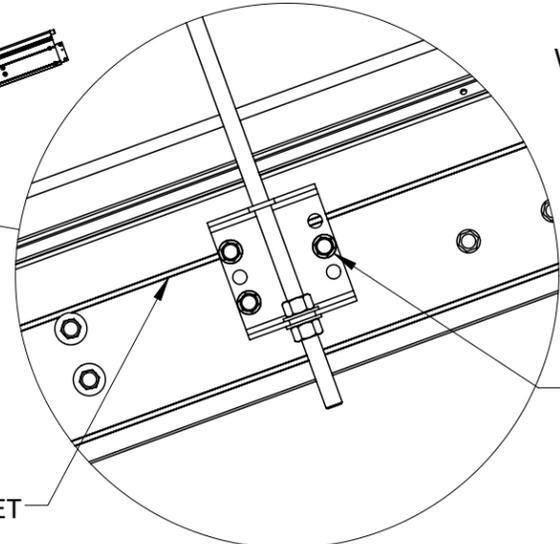


TOP GROOVE OF SIDESHEET

USE MIN. OF (3) SELF-DRILLING SCREWS TO MOUNT



WHEN SUSPENDING ON INCLINES/DECLINES, USE THE TOP GROOVE IN THE SIDESHEET TO LOCATE ONE OF THE TOP HOLES. NOTE: NO SCREWS SHOULD BE LOCATED ABOVE THE TOP GROOVE OF THE SIDESHEET OR BELOW THE LOWER TRAVERSE MOUNT SCREW.



TOP GROOVE OF SIDESHEET

USE MIN. OF (3) SELF-DRILLING SCREWS TO MOUNT

MAT'L: See Details
FINISH or TREATMENT: See Details
WEIGHT: 32.39
SCALE: 1:32

DRAWN BY: K. LANGSTON
SOURCE:
DATE: 10/23/2025

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES UNSPECIFIED ANGLES ARE 90° ±1°	
INCH TOLERANCES:	METRIC TOLERANCES:
FRACTIONAL ±1/16"	ANGULAR: ±1.0
X.XX ±0.01	X ±0.5
X.XXX ±0.005	X.X ±0.25
X.XXXX ±0.0005	X.XX ±0.1

**LUBING** Lubing Systems, L.P.  
135 Corporate Drive SW  
Cleveland, TN 37311 USA  
*A Tradition of Innovation.*

DWG. NO. <b>IM-722-02</b>	PART NO.
DESCRIPTION: CURVE CONVEYOR SUSPENSION BRACKET GEN2 INSTALLATION GUIDE	

RECOMMENDED SUSPENSION PRACTICES:

- 3/8-16 ALL THREAD (M10 ACCEPTABLE) WITH (2) 3/8" FLAT WASHERS AND (2) 3/8-16 HEX NUTS PER SUSPENSION BRACKET.
- MIN. (1) SET OF SUSPENSION BRACKETS PER COMPONENT "JOINT" (WHERE COMPONENTS JOIN).
- (1) SUSPENSION SET ON BOTH SIDES OF PIVOTS, DRIVES, ETC.
- BEND UNITS REQUIRE SUSPENSION ON BOTH SIDES AND AT LEAST ONCE NEAR THE MIDDLE OF THE BEND.

THESE SUSPENSION PRACTICES APPLY TO THE FOLLOWING CONVEYOR SIZES:

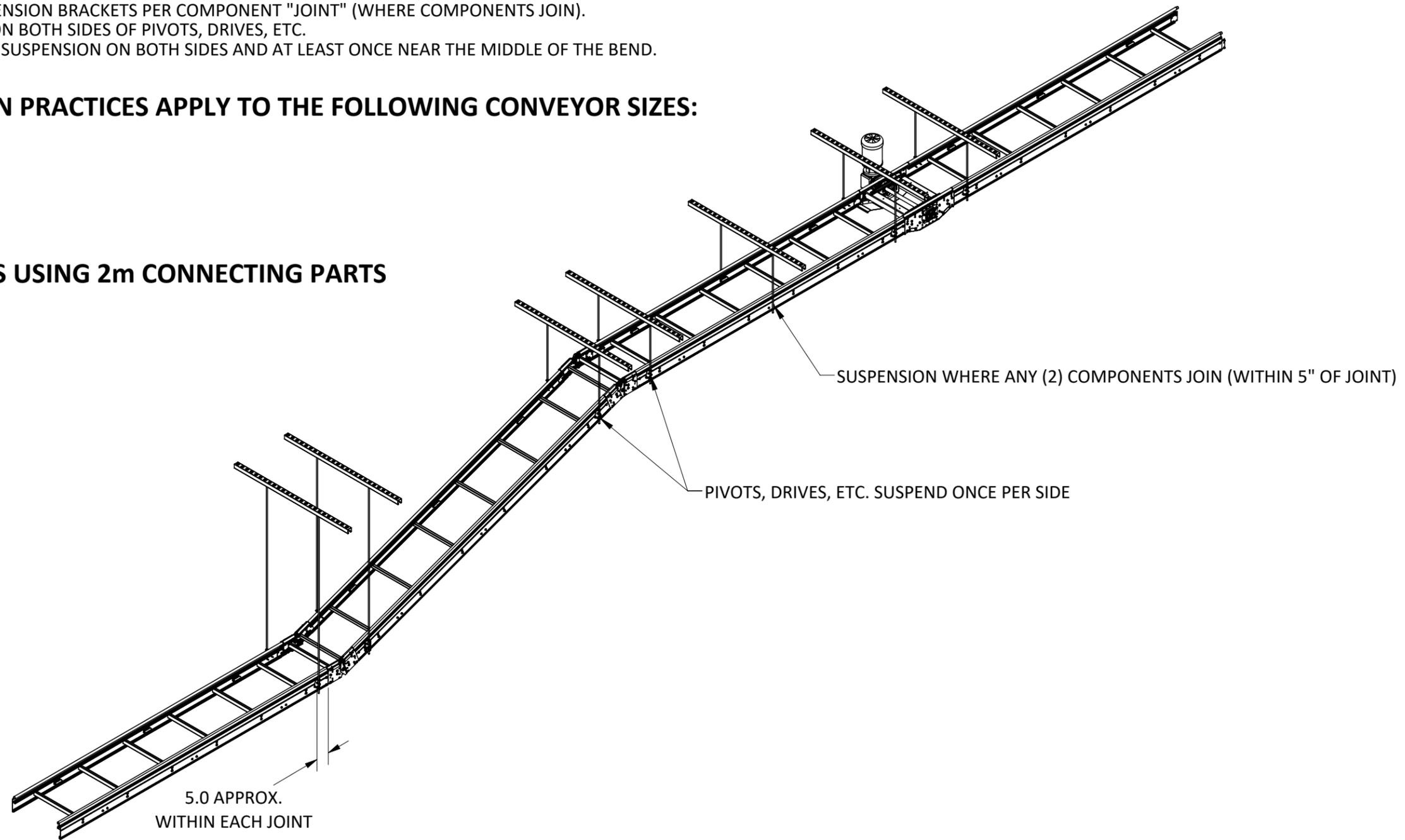
T250 CONVEYORS

T350 CONVEYORS

T500 CONVEYORS

T750 CONVEYORS

T1000 CONVEYORS USING 2m CONNECTING PARTS



MAT'L: See Details
FINISH or TREATMENT: See Details
WEIGHT: 320.18
SCALE: 1:36

DRAWN BY: K. LANGSTON
SOURCE:
DATE: 10/23/2025

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES UNSPECIFIED ANGLES ARE 90° ±1°	
INCH TOLERANCES:	METRIC TOLERANCES:
FRACTIONAL ±1/16"	ANGULAR: ±1.0
X.XX ±0.01	X ±0.5
X.XXX ±0.005	X.X ±0.25
X.XXXX ±0.0005	X.XX ±0.1



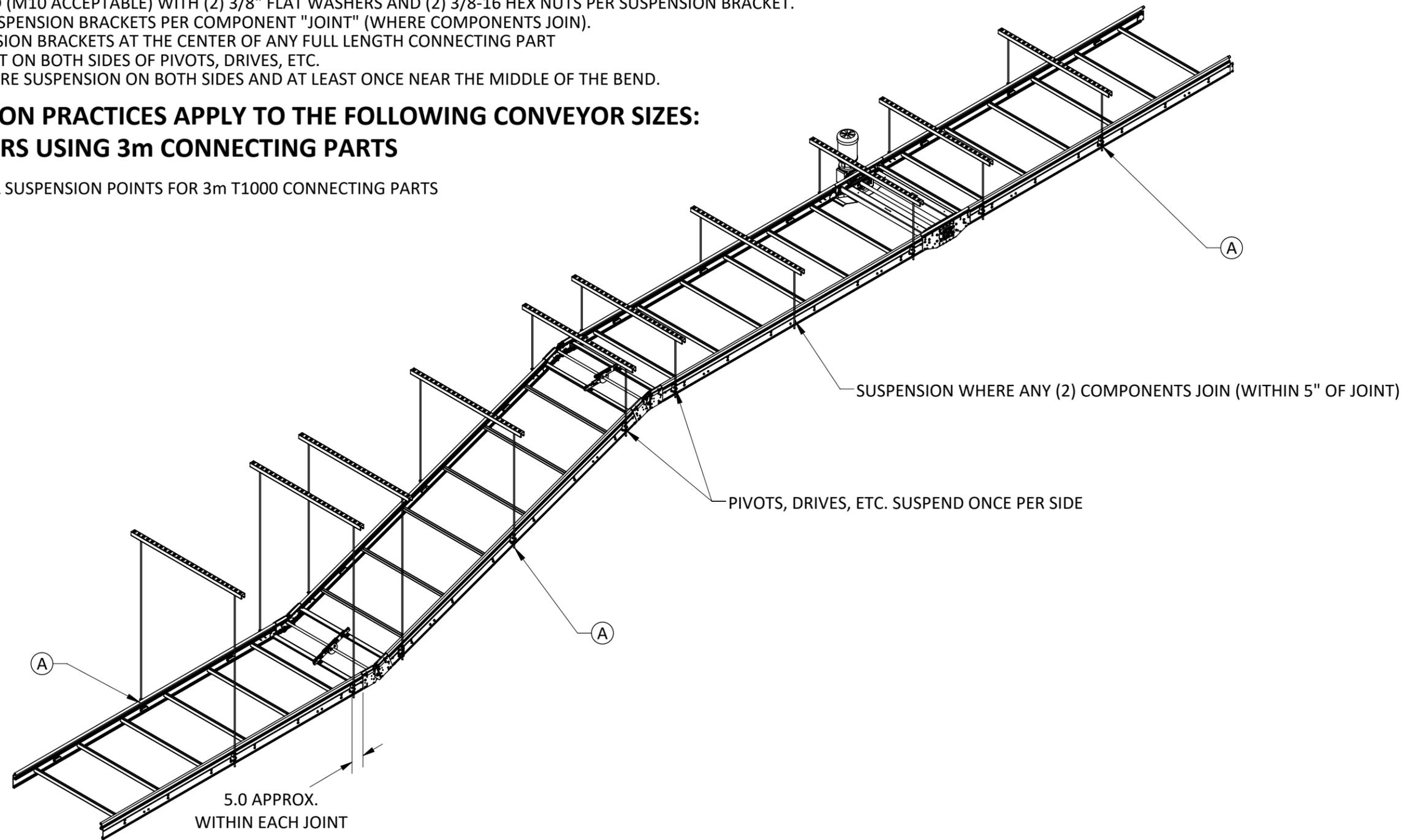
DWG. NO. IM-722-02	PART NO.
DESCRIPTION: CURVE CONVEYOR SUSPENSION BRACKET GEN2 INSTALLATION GUIDE	

RECOMMENDED SUSPENSION PRACTICES:

- 3/8-16 ALL THREAD (M10 ACCEPTABLE) WITH (2) 3/8" FLAT WASHERS AND (2) 3/8-16 HEX NUTS PER SUSPENSION BRACKET.
- MIN. (1) SET OF SUSPENSION BRACKETS PER COMPONENT "JOINT" (WHERE COMPONENTS JOIN).
- (1) SET OF SUSPENSION BRACKETS AT THE CENTER OF ANY FULL LENGTH CONNECTING PART
- (1) SUSPENSION SET ON BOTH SIDES OF PIVOTS, DRIVES, ETC.
- BEND UNITS REQUIRE SUSPENSION ON BOTH SIDES AND AT LEAST ONCE NEAR THE MIDDLE OF THE BEND.

**THESE SUSPENSION PRACTICES APPLY TO THE FOLLOWING CONVEYOR SIZES:  
T1000 CONVEYORS USING 3m CONNECTING PARTS**

(A) SHOWS ADDITIONAL SUSPENSION POINTS FOR 3m T1000 CONNECTING PARTS



MAT'L: See Details
FINISH or TREATMENT: See Details
WEIGHT: 410.37
SCALE: 1:36

DRAWN BY: K. LANGSTON
SOURCE:
DATE: 10/23/2025

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES UNSPECIFIED ANGLES ARE 90° ±1°	
INCH TOLERANCES:	METRIC TOLERANCES:
FRACTIONAL ±1/16"	ANGULAR: ±1.0
X.XX ±0.01	X ±0.5
X.XXX ±0.005	X.X ±0.25
X.XXXX ±0.0005	X.XX ±0.1



DWG. NO. <b>IM-722-02</b>	PART NO.
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